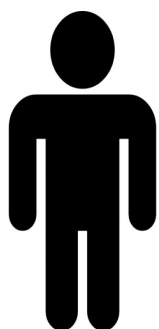
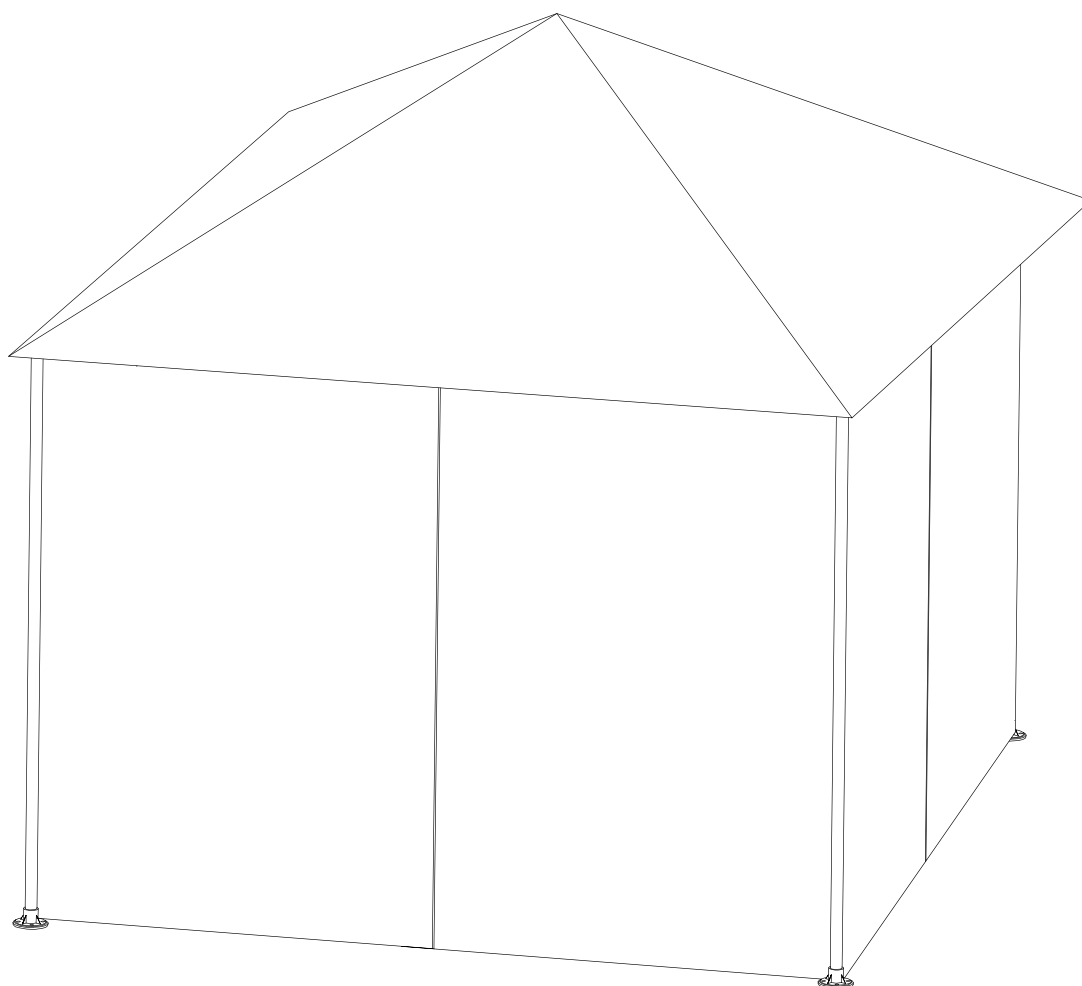


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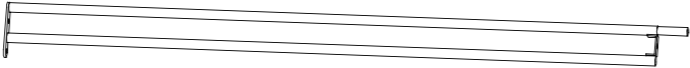

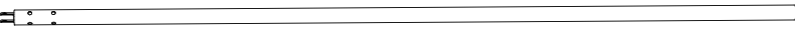



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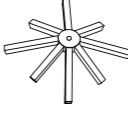

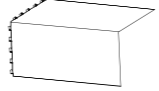

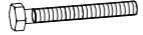









2

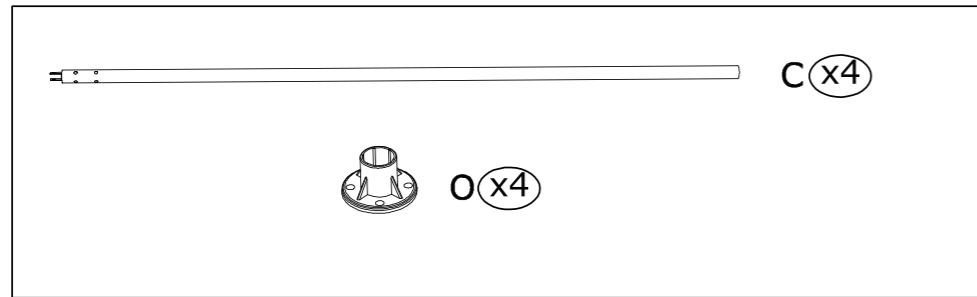
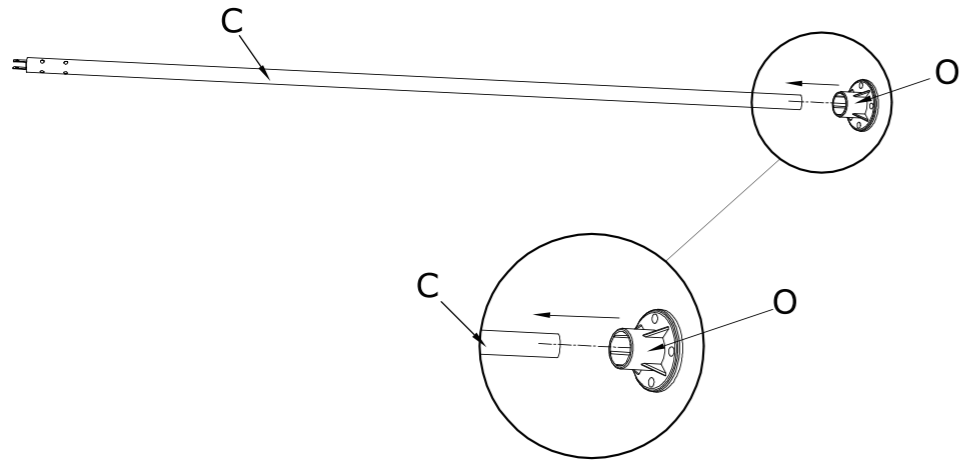


120 min

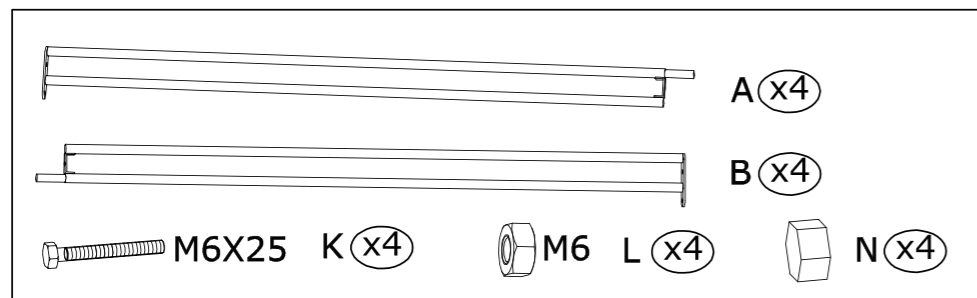
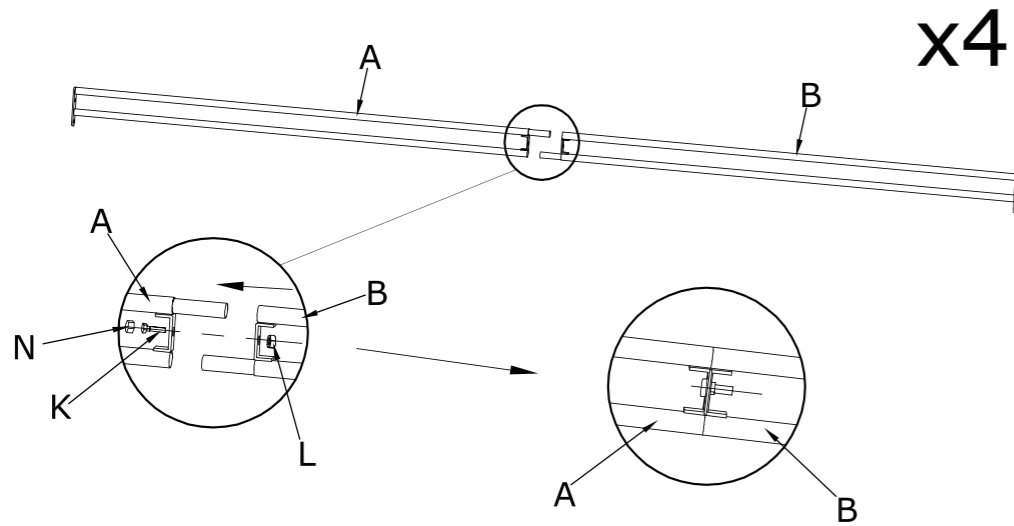
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B	4	
C	4	
D	4	
E	4	
F	4	

PARTS NO.#	QTY	DESCRIPTION	PARTS NO.#	QTY	DESCRIPTION
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I	4		J	16	 M6X15
K	8	 M6X25	L	12	 M6
M	8		N	24	
O	4		P	2	
Q	12		R	4	

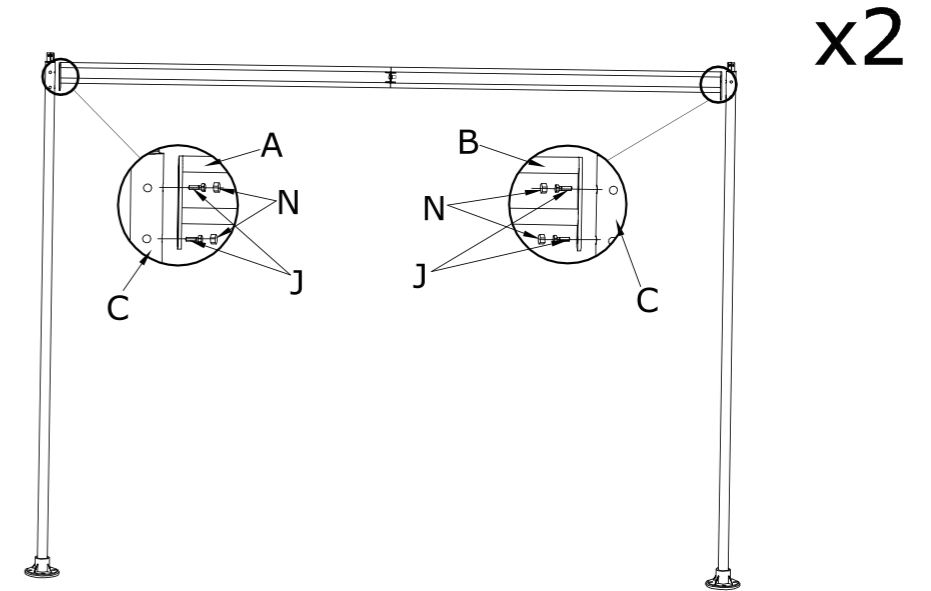
**STEP 01**



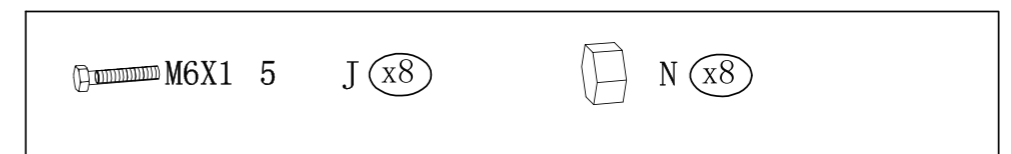
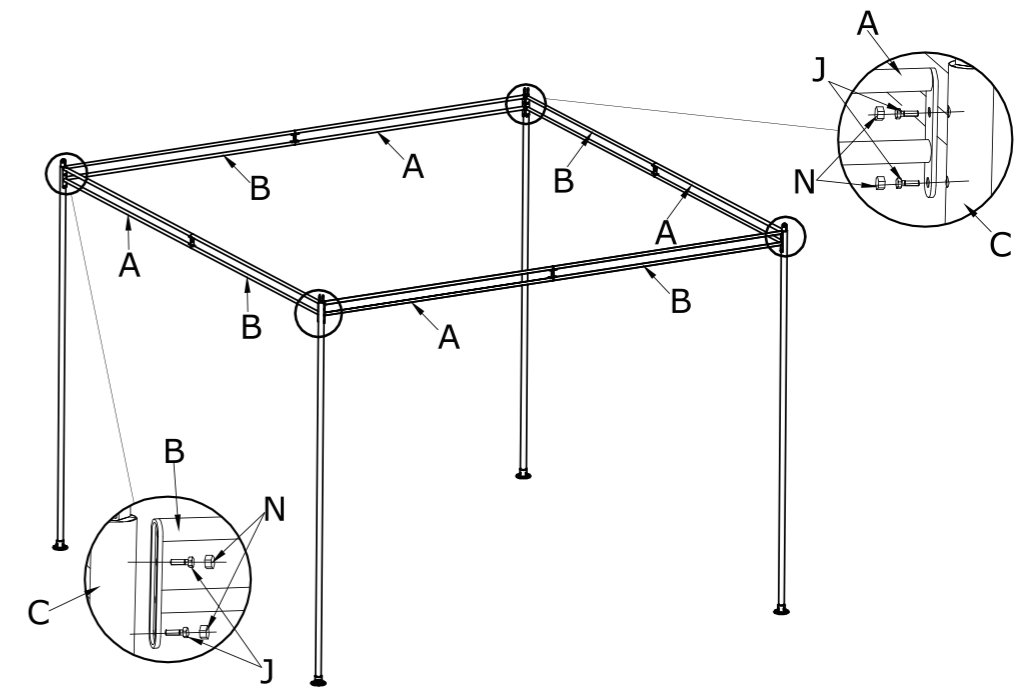
**STEP 02**



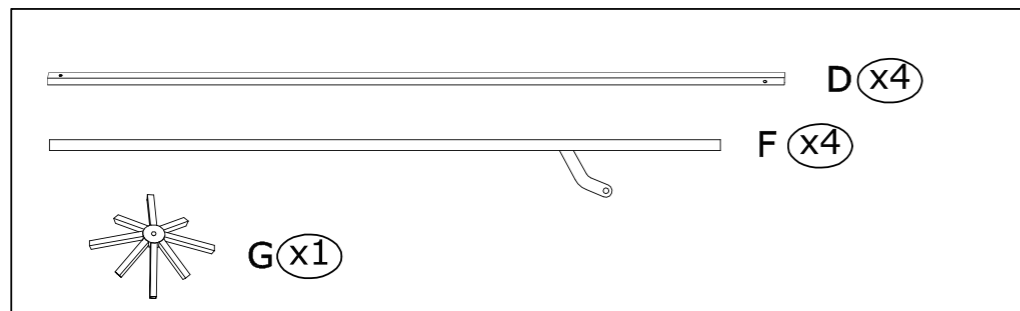
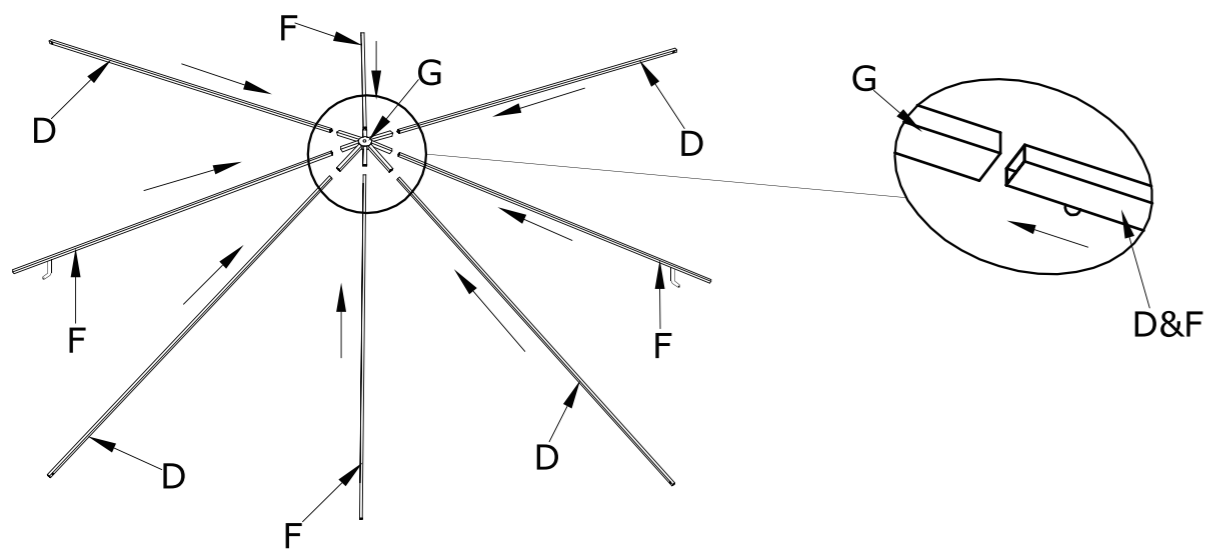
**STEP 03**



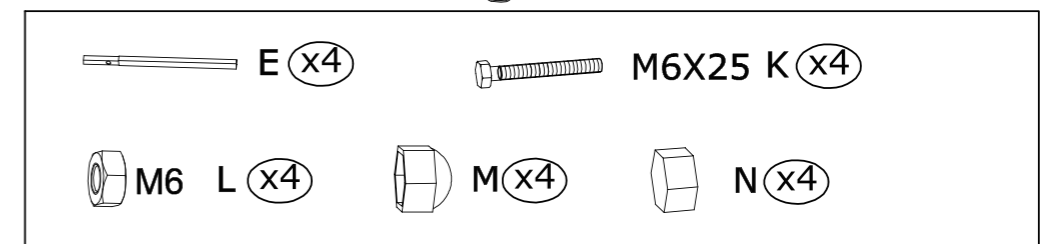
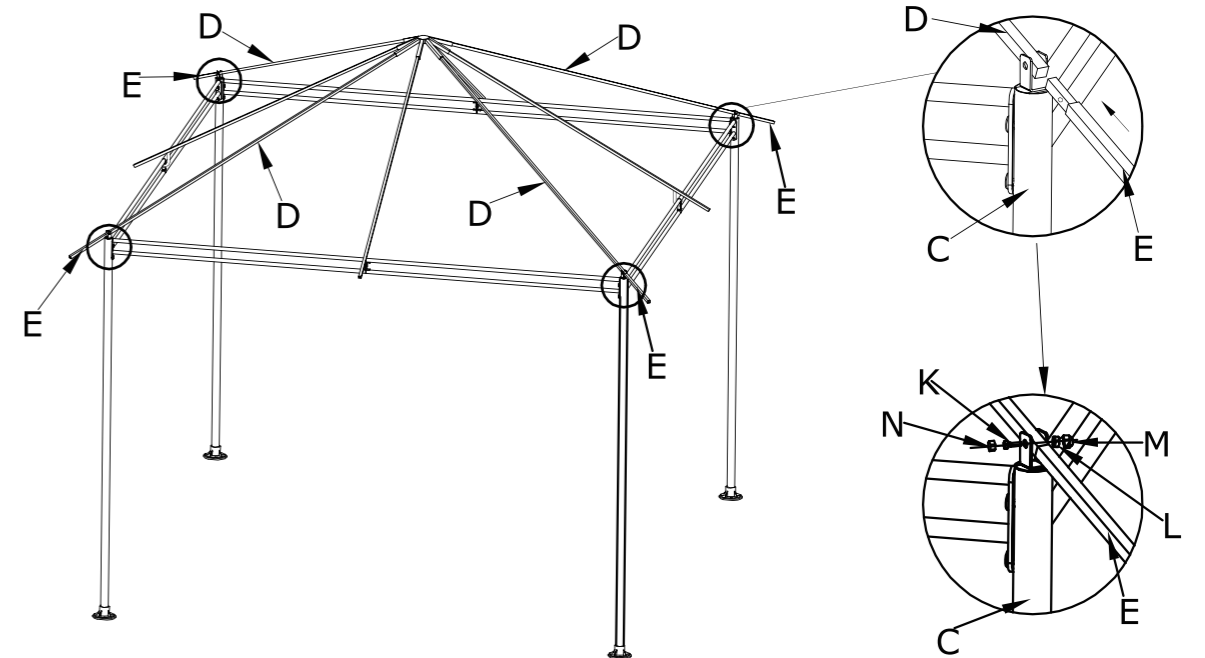
**STEP 04**



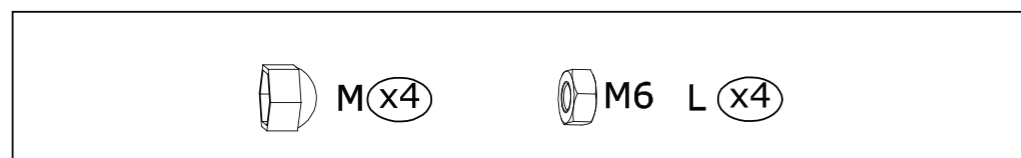
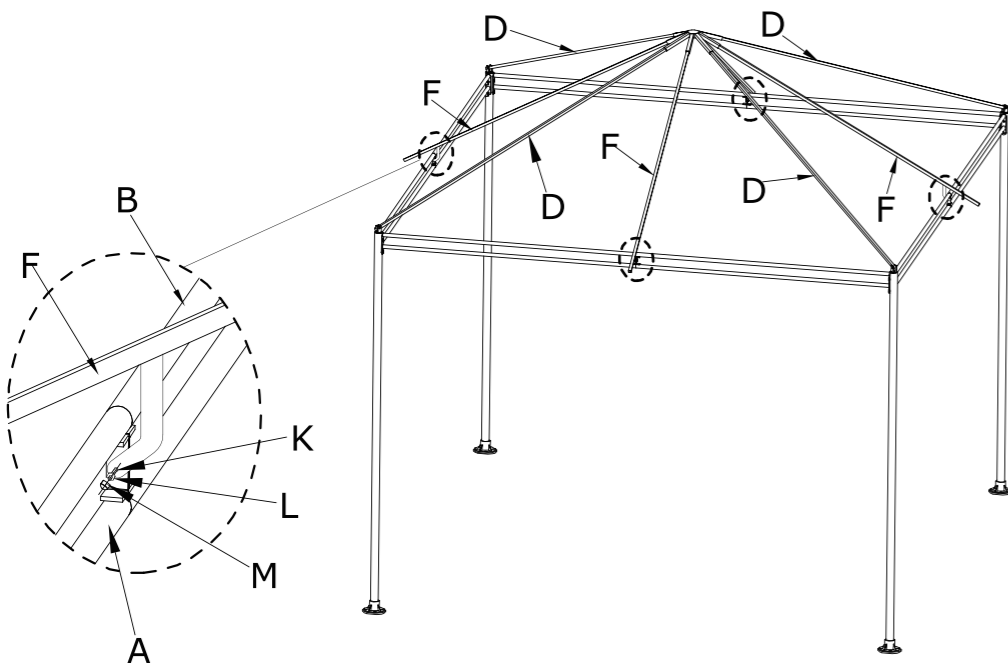
**STEP 05**



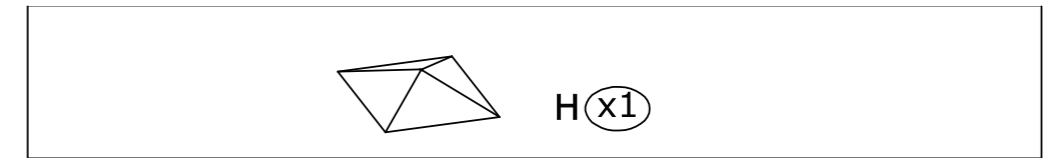
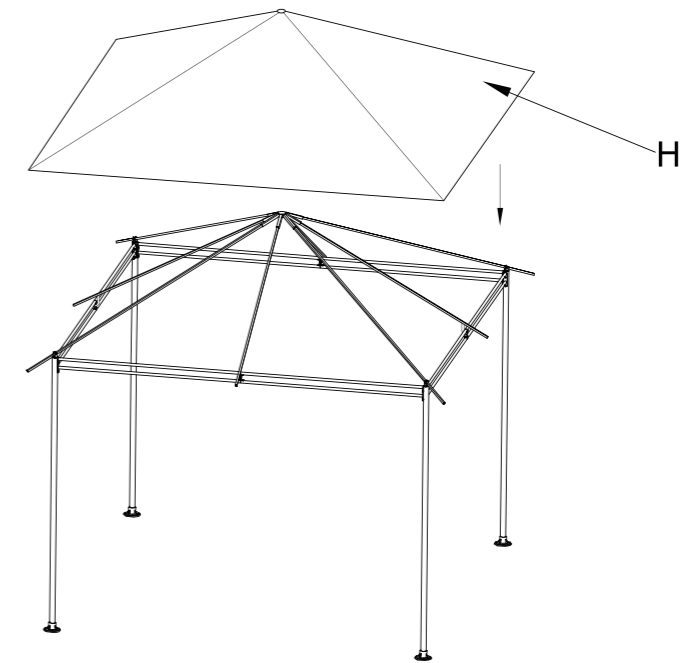
**STEP 07**



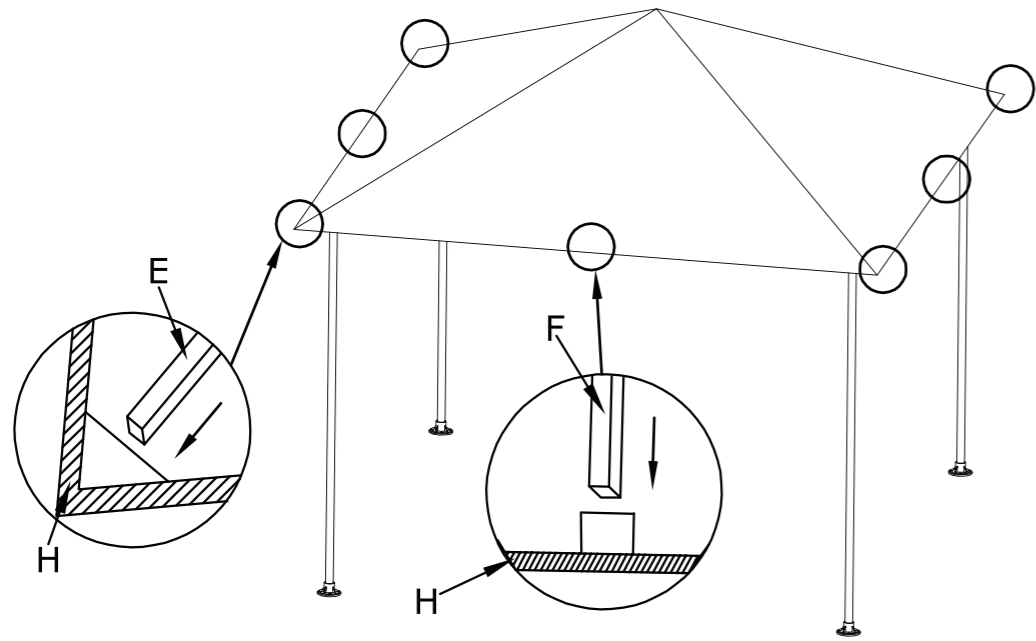
**STEP 06**



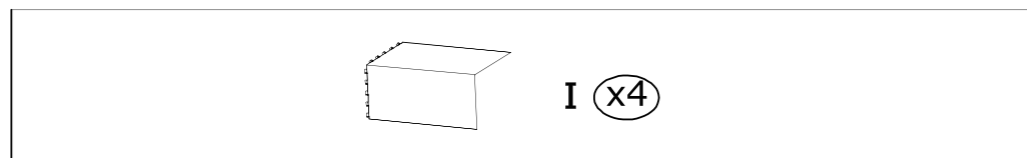
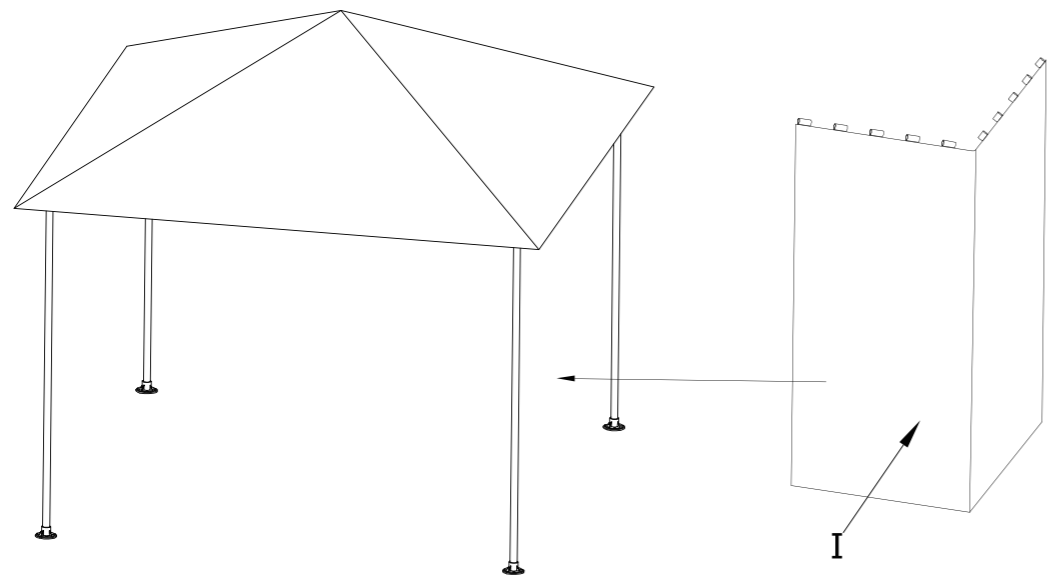
**STEP 08**



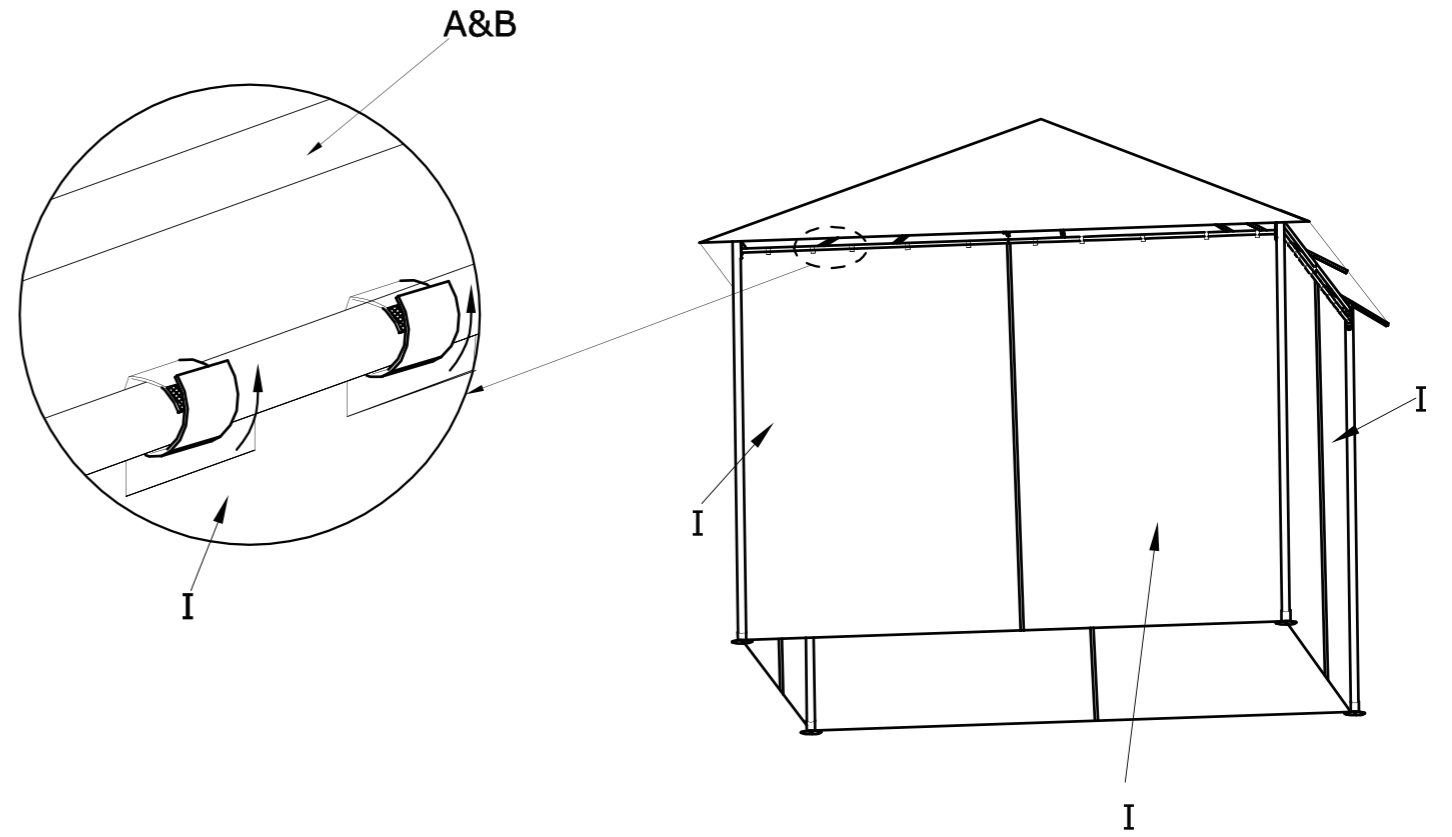
**STEP 09**



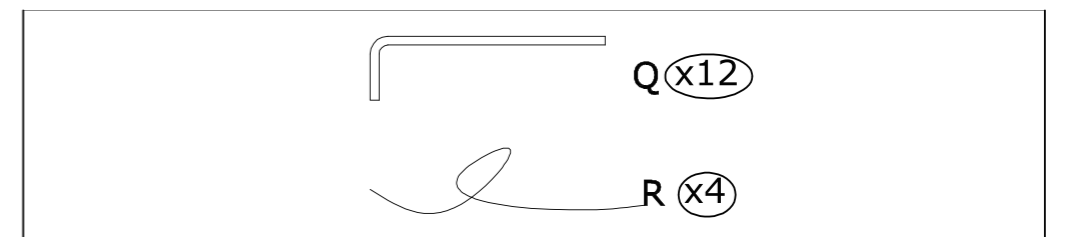
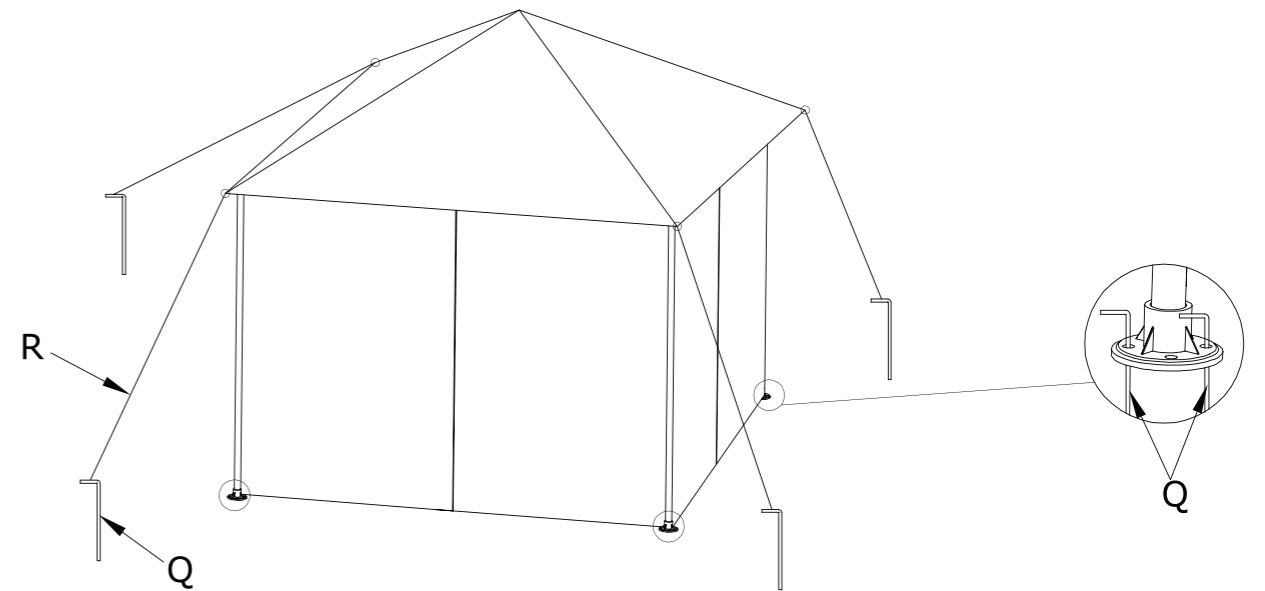
**STEP 10**

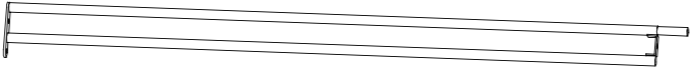

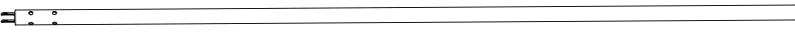





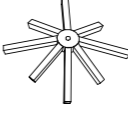



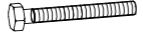






**STEP 11**



**STEP 12**



PARTS NO.#	QTY	DESCRIPTION
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C	4	
D	4	
E	4	
F	4	

PARTS NO.#	QTY	DESCRIPTION	PARTS NO.#	QTY	DESCRIPTION
G	1		H	1	
I	4		J	16	 M6X15
K	8	 M6X25	L	12	 M6
M	8		N	24	
O	4		P	2	
Q	12		R	4	