




PRODUCT INFORMATION SOLID WOOD BOARD SPRUCE/FIR, PINE

| PRODUCT DESCRIPTION | PRODUCT BENEFITS | APPLICATION EXAMPLES |
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| <ul style="list-style-type: none">• Sanded to a smooth finish• Chamfered edges• EAN-coded, labelled• D3 glued | <ul style="list-style-type: none">• Cost-effective• For creative applications• Ecological material | <ul style="list-style-type: none">• Furniture construction• Shelf construction• Extensions• For implementing wood concepts |

Solid wood board, spruce/fir, pine, PEFC, made in Germany

| SORTING CHARACTERISTICS | PRE-REQUISITES |
|-------------------------|--|
| | GRADE III |
| |  Natural growth ★★ |
| Raw materials | Selected European growing areas |
| Knots | Small knot holes up to 5 mm permitted, black knots permitted; knocked out arris knots permitted |
| Cracks | No open glue joints; natural dry knot cracks up to pencil thickness possible in isolated cases |
| Heartwood | Heartwood permitted |
| Compression wood | Permitted |
| Resin pockets | Dry resin pockets permitted; smaller escaping resin pockets permitted |
| Core splinters | Permitted |
| Ingrown bark | Small permitted |
| Insect damage | Not permitted |
| Red -white rot | Not permitted |
| Discolouration | Blue stain and discolouration permitted |
| Wood moisture content | Max. 15 % |
| Finger joint | Permitted |
| Glueing | In accordance with EN 204 stress group D3 |
| Slat width | Normal to 55 mm, isolated up to 80 mm |
| Surface | Sanded with 100 grit on both sides; chamfered/unchamfered edges |