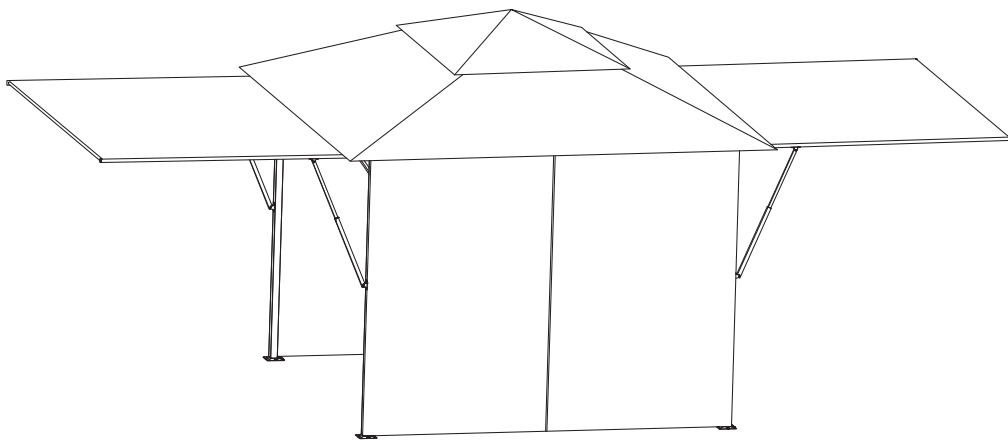






















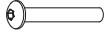










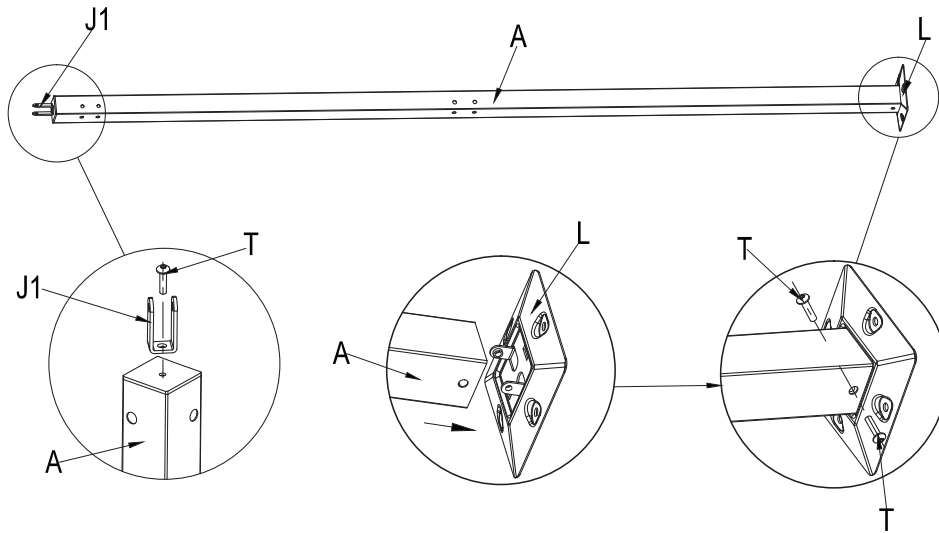
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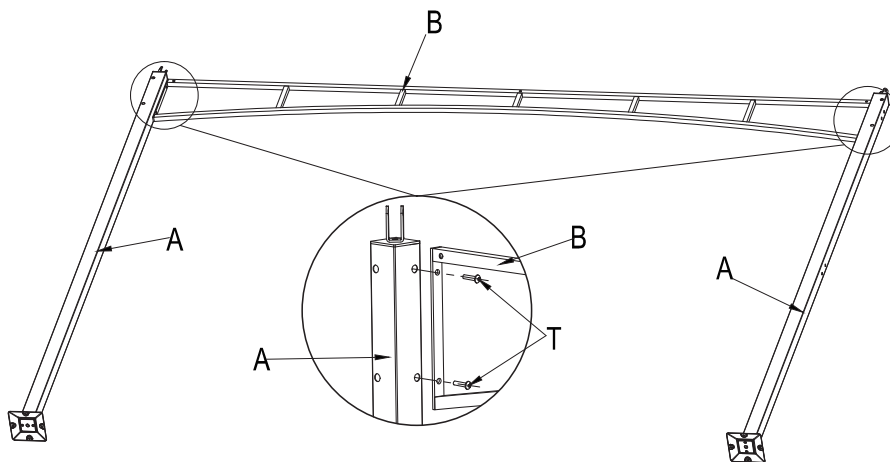
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A	4						
B	4						
C	4						
D	4						
E	2						
F	4						
G	6						
H	4						
I	1		J1	4			
J2	4		K	4			
L	4		M	2			
N	4		O	20+2			
P	1			Q	1		
R	4			S	2		
T	56+2		M6X15	U	26+2		M6X30
V	2		M6X52	W	4		Ø8.8*M6*20
X	4		Ø8.8*8*M6*12	Y	12+1		M6
Z	16			AA	1		
BB	2						

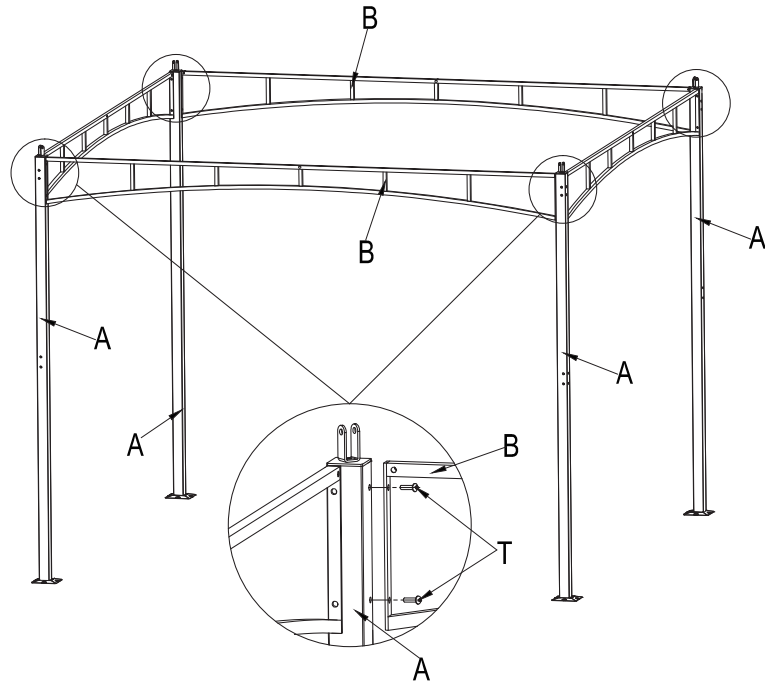
STEP 1



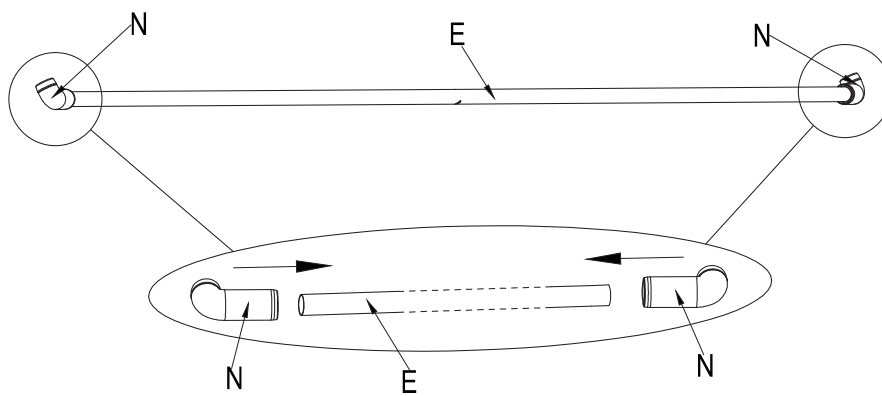
STEP 2



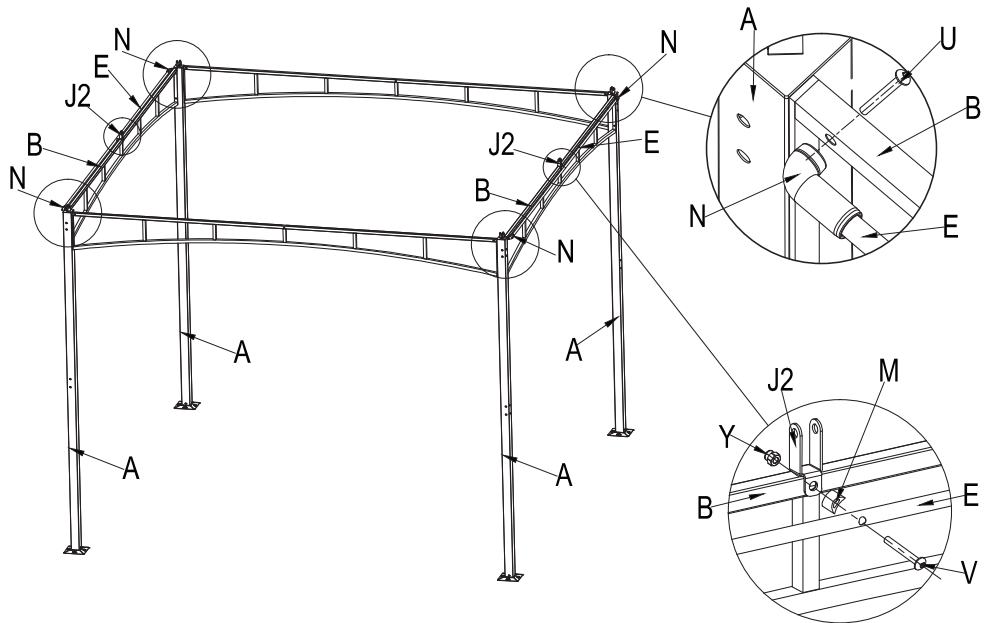
STEP 3



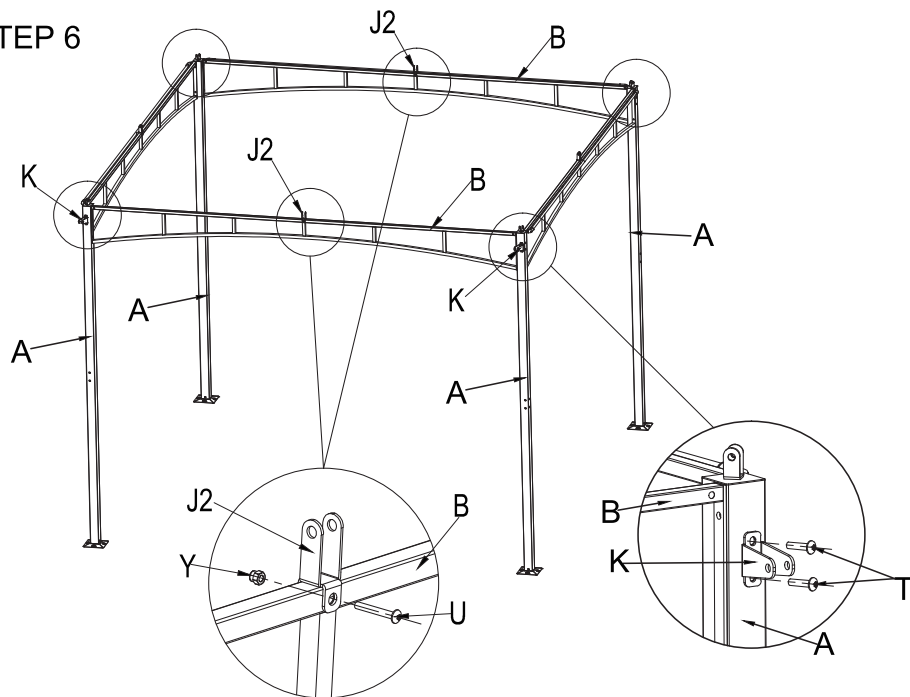
STEP 4



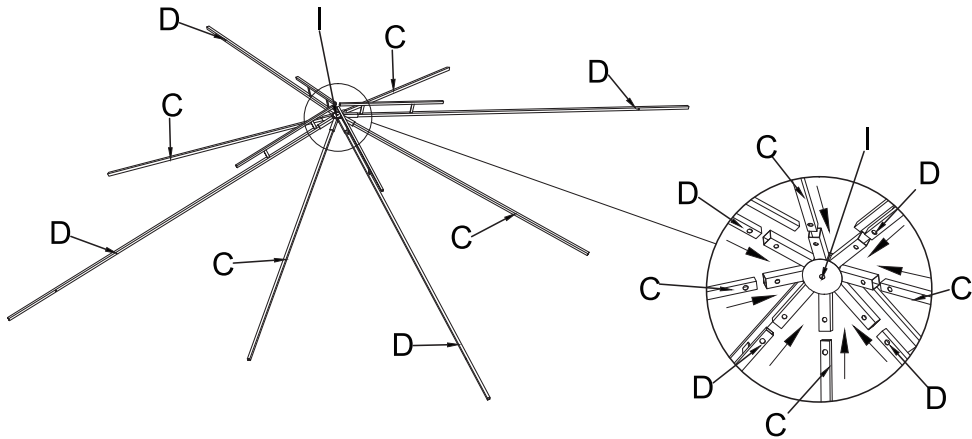
STEP 5



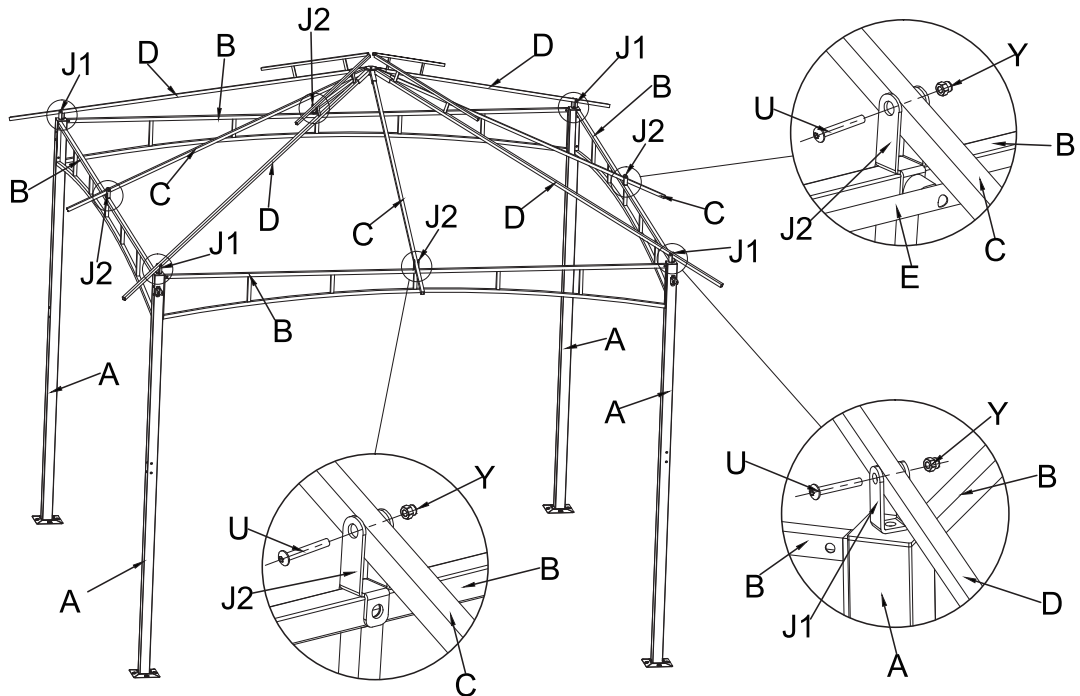
STEP 6



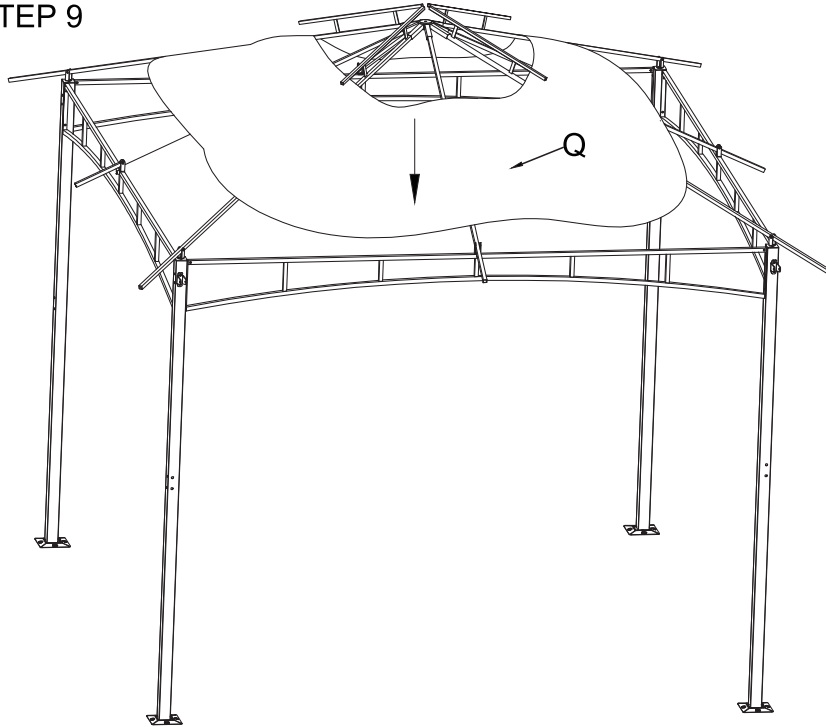
STEP 7



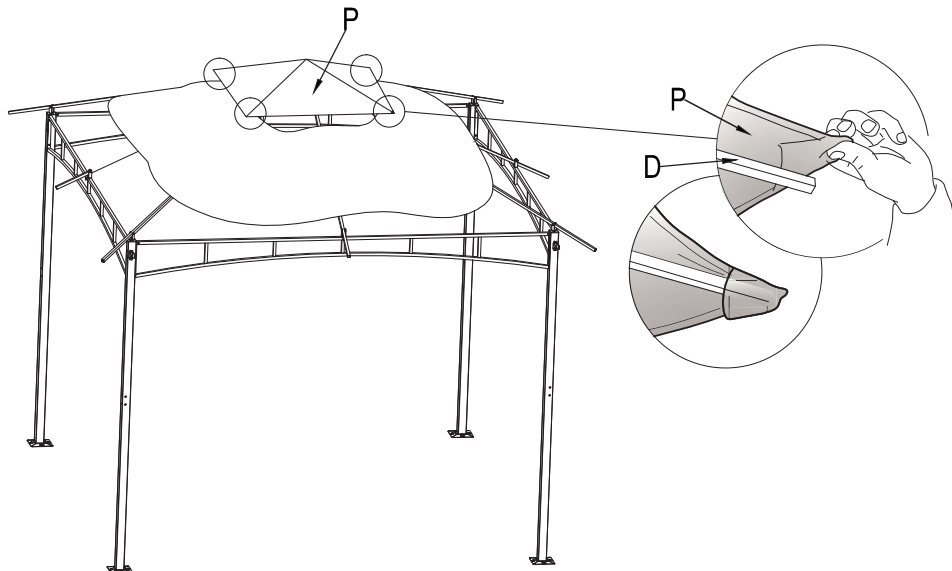
STEP 8



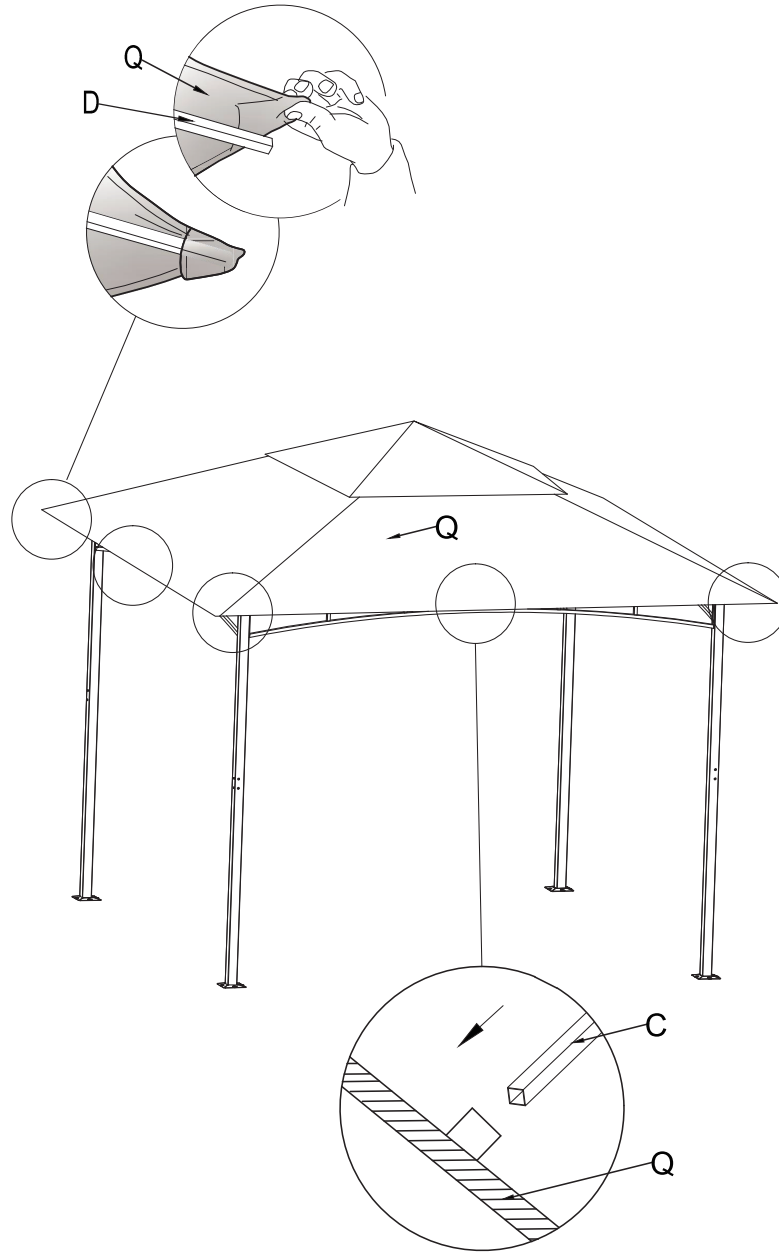
STEP 9



STEP 10

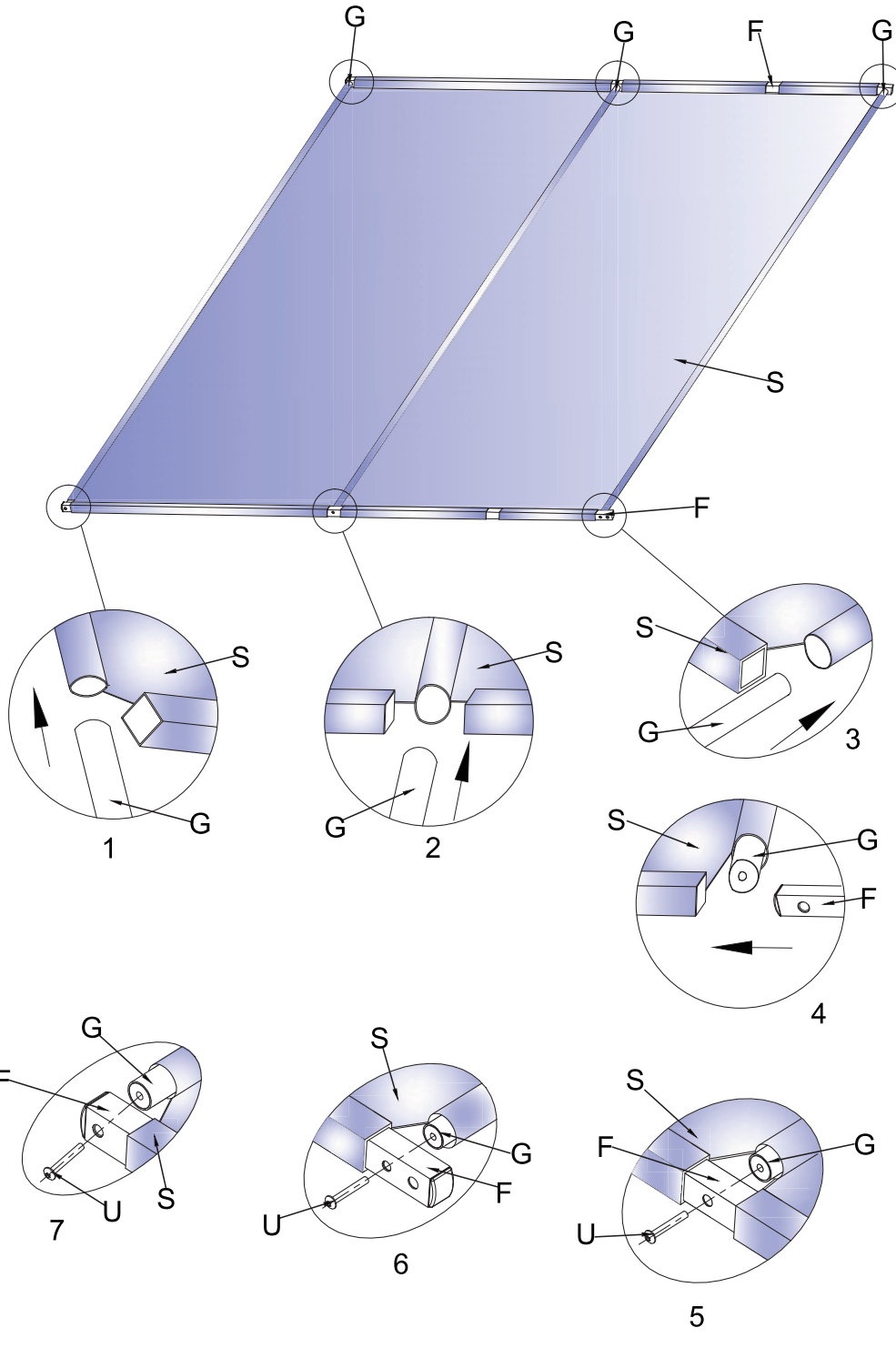


STEP 11

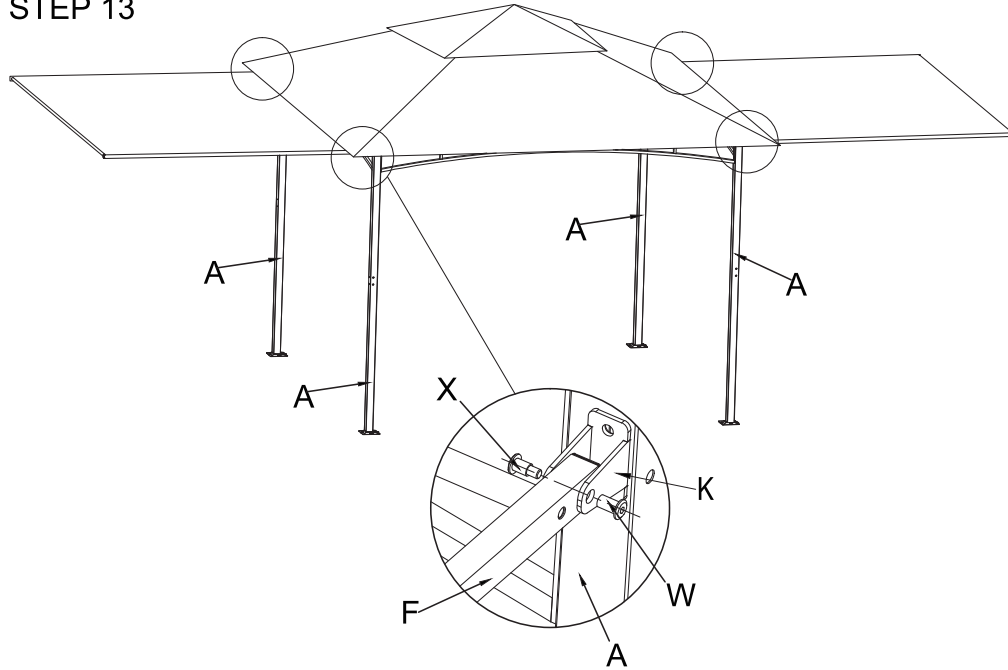




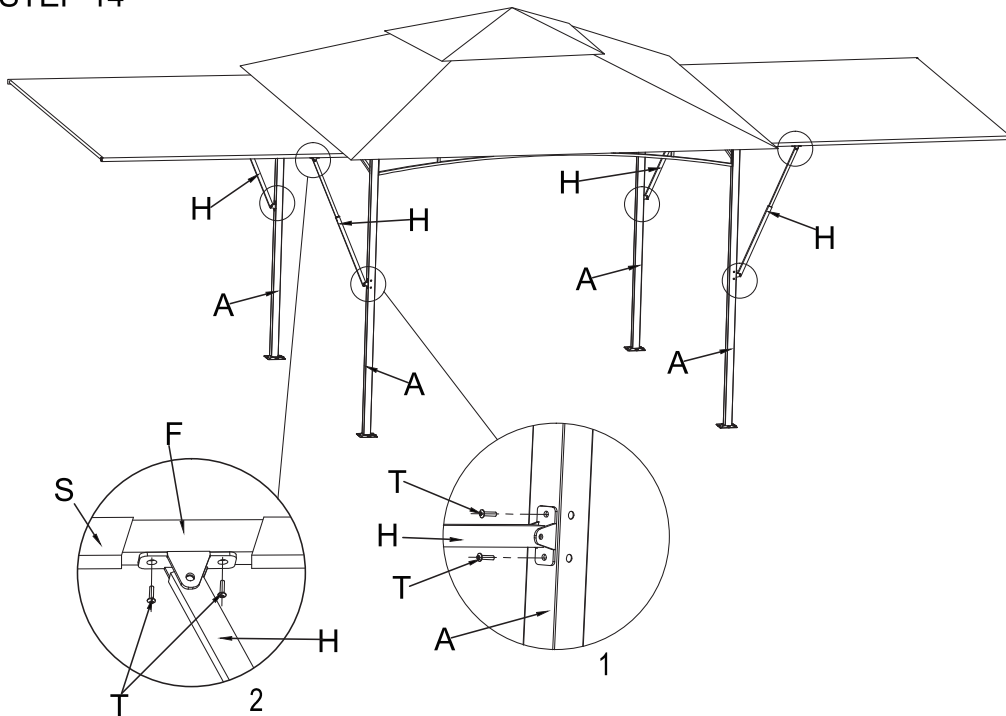
STEP 12



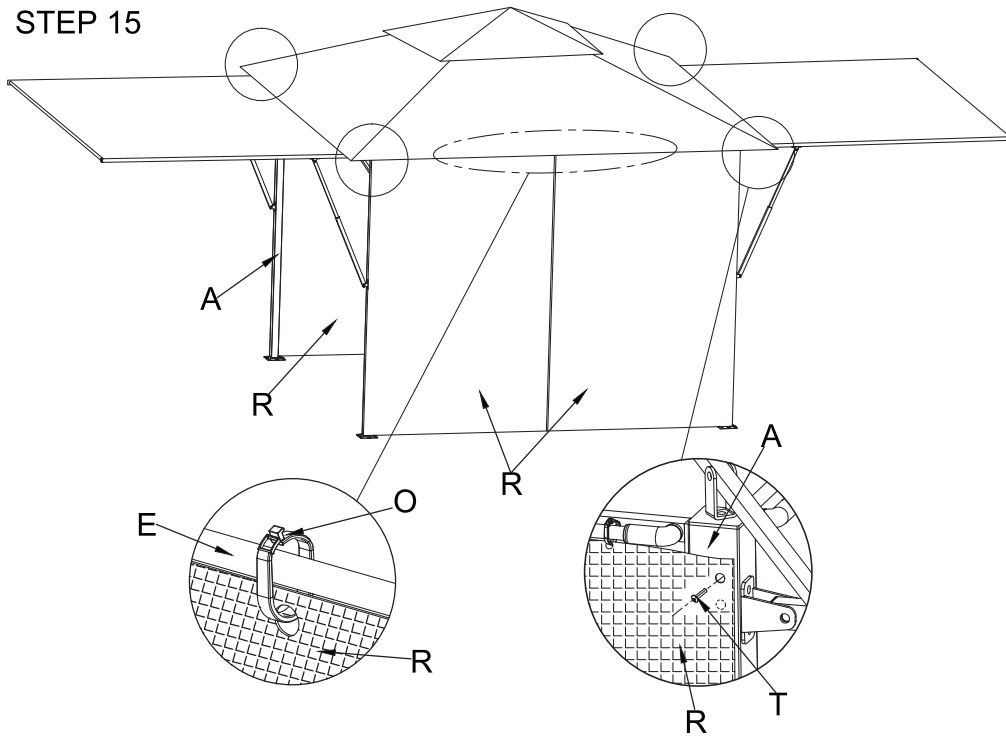
STEP 13



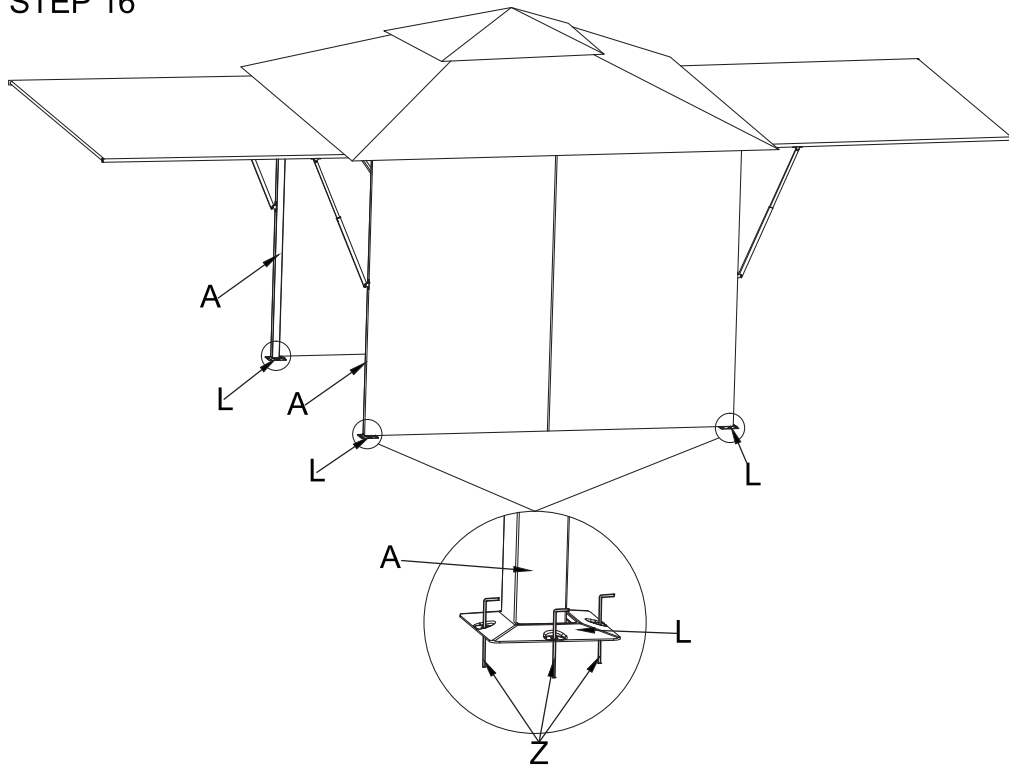
STEP 14



STEP 15



STEP 16



STEP 17

